## Q-Model <br> Series 280 <br> Ice Cube Machine

Offers greater ice production up to $28 \%$ more for water-cooled models
$11 \%$


- Up to 290* lbs. (132 kgs.) daily ice production
*Production rating outside the scope of ARI Satndard 820
- Stainless steel exterior with the fit and finish of an appliance
- Rugged, corrosion-free base
- Patented cleaning and sanitizing technology
- New batch water system delivers better ice cube formation
- R-404A CFC-free refrigerant
- Warranty
- 5-year parts and 5-year labor coverage on ice machine evaporator - 5-year parts and 3-year labor coverage on ice machine compressor
- 3 year parts-and-labor coverage on all other ice machine, dispenser, and storage bin components

Ice Machine on S-170 Bin

THE RIGHT CLIMATE FOR LEADERSHIP
ISO 9001
Quality
System
Certified

## Manitowoc Q-Model 280 Series

A seamless blend of thoughtful design, new technology and rugged construction.

| Model | Cube size | Ice production lbs./Kgs. 24 hours | Power $k W h / 100 \mathrm{lbs}$. |
| :---: | :---: | :---: | :---: |
| QR-0280A | regular | $210 \mathrm{lbs} . / 95 \mathrm{Kgs}$. | 10.0 |
| QR-0281W | regular | $230 \mathrm{lbs} . / 106 \mathrm{Kgs}$. | 7.9 |
| QD-0282A | dice | $225 \mathrm{lbs} . / 102 \mathrm{Kgs}$. | 9.3 |
| QD-0283W | dice | $250 \mathrm{lbs} . / 113 \mathrm{Kgs}$. | 7.2 |
| QY-0284A | half-dice | $225 \mathrm{lbs} . / 102 \mathrm{Kgs}$. | 9.3 |
| QY-0285W | half-dice | $250 \mathrm{lbs} . / 113 \mathrm{Kgs}$. | 7.2 |
| Water usage/100 Lbs./45.4 Kgs. of Ice |  |  |  |
| Potable Water: 34.8 gallons, 132 Liters |  |  |  |
| Water-cooled Condenser: 196 gallons, 741 Liters |  |  |  |

- Order ice storage bin separately.
- "A" or "W"following model number indicates "Air" or"Water" condensing unit.

Certified in Accordance with ARI Automatic Commercial Ice-Cube Machines (Batch-Type) Certification Program, which is based on ARI Standard 810

## Ice Machine Electric

115/60/h. (208-230/60/1 also available. For $230 / 50 / /$ see 50 cycle literature.)
Minimum circuit ampacity:
Air-cooled - 12.6 amps . Water-cooled - 11.7 amps .
Maximum fuse size:
Air and Water-cooled - 20 amps .
HACR-type circuit breakers can be used in place of fuses.

## Specifications

BTU Per Hour:
3,800 (average) 6,000 (peak)
Compressor:
Nominal rating: $1 / 2 \mathrm{HP}$ Cupra-Nickel Condenser: (Water-cooled models) Adds protection from corrosive water elements.
Operating Limits:

- Ambient Temperature Range: $35^{\circ}-110^{\circ} \mathrm{F}\left(1.7^{\circ}-43.3^{\circ} \mathrm{C}\right)$
- Water Temperature Range: $33^{\circ}-90^{\circ} \mathrm{F}\left(0.6^{\circ}-32.2^{\circ} \mathrm{C}\right)$
- Water Pressure Ice Maker Water In:
Min 20 psi ( 137.9 kPA ) Max 80 psi ( 551.1 kPA )
- Condenser Inlet Water In: (Water cooled only) Min. 20 psi ( 137.9 kPA ) Max. 150 psi (1,034.2 kPA)



## Air Flow Top View



## AuCS ${ }^{\circledR}$ Accessory


$\mathrm{AuCS}{ }^{\circledR}$ Automatic Cleaning System

3 Cube Sizes to Choose From
Half Dice
$3 / 8^{\prime \prime} \times 1^{1 / s^{\prime \prime}} x{ }^{7 / 8^{\prime \prime}}$
(. $95 \times 2.86 \times 2.22 \mathrm{~cm}$ )

## Dice <br> $7 / /^{\prime \prime} x^{7} 8^{\prime \prime} x x^{7} 8^{\prime \prime}$

(2.22 $2.22 \times 2.22 \mathrm{~cm}$ )

## Regular

$11 / 8^{\prime \prime} \times 1 \frac{1}{s^{\prime \prime}} \times 7 / 8^{\prime \prime}$
$(2.86 \times 2.86 \times 2.22 \mathrm{~cm})$

| AIR-COOLED UNIT |  |  |  | UCTION t lbs./kgs. |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  |  | WATER-COOLED UNIT |  |  |  |
| air temp | water temp |  |  | air temp | water temp |  |  |
| F | $50^{\circ}$ | $70^{\circ}$ | $90^{\circ}$ | F | $50^{\circ}$ | $70^{\circ}$ | $90^{\circ}$ |
| ${ }^{\circ} \mathrm{C}$ | $10^{\circ}$ | $21^{\circ}$ | $32^{\circ}$ | ${ }^{\circ} \mathrm{C}$ | $10^{\circ}$ | $21^{\circ}$ | $32^{\circ}$ |
| $70^{\circ}$ | 290 | 265 | 250 | $70^{\circ}$ | 290 | 260 | 235 |
| $21^{\circ}$ | 132 | 120 | 113 | $21^{\circ}$ | 132 | 118 | 116 |
| $80^{\circ}$ | 270 | 245 | 230 | $80^{\circ}$ | 285 | 255 | 230 |
| $27^{\circ}$ | 123 | 111 | 104 | $27^{\circ}$ | 129 | 116 | 104 |
| $90^{\circ}$ | 250 | 225 | 210 | $90^{\circ}$ | 280 | 250 | 225 |
| $32^{\circ}$ | 113 | 102 | 95 | $32^{\circ}$ | 127 | 113 | 102 |

$\dagger$ Production for Dice and Half Dice cubes. Regular cube is $7 \%$ less than chart and $\mathrm{kWh} / 100 \mathrm{lbs}$. increases $7 \%$.


Height includes adjustable bin legs 6.00 " to 7.00 ", $(15.24$ to 17.78 cm$)$ set at $6.00 "(15.24 \mathrm{~cm})$. For comparison purposes multiply ARI capacity by $1.3(30 \%)$ to arrive at approximate "Application Rating Capacity."


Installation Note - Minimum Installation Clearance: Top/Sides are 8" (20.32 cm), Back is $5^{\prime \prime}(12.7 \mathrm{~cm})$.

